SUBJECT: HEADLINER INSPECTION AND REPLACEMENT
(SERVICE CAMPAIGN TF8)

Description: This bulletin describes the procedure to inspect the headliner to find if air pockets exist between the headliner material and headliner backing. If air pockets exist, replace the headliner.


Parts Information:

<table>
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<tr>
<th>PART NAME</th>
<th>BEFORE</th>
<th>AFTER</th>
<th>QTY</th>
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<tbody>
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<td>Headlining Assy (Gray w/o Panorama)</td>
<td>853104R020TX</td>
<td>853104R020TXAQ</td>
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Warranty Information:

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<th>OP CODE</th>
<th>OPERATION</th>
<th>OP TIME</th>
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<tbody>
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<td>10C02910</td>
<td>Headliner inspection</td>
<td>0.3 M/H</td>
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<td>10C029R6</td>
<td>Headliner inspection and replacement</td>
<td>1.3 M/H</td>
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NOTE: Submit Claim on Campaign Claim Entry Screen
SUBJECT: HEADLINER INSPECTION AND REPLACEMENT (SERVICE CAMPAIGN TF8)

Inspection Procedure:
1. Visually inspect for any air pockets on the headliner. If the condition exists, please follow the Repair Procedure section.

Repair Procedure:
1. Ensure the vehicle is parked on level ground. If the vehicle is equipped w/ a panorama sunroof, fully open the sunroof.

2. Disconnect the (-) battery terminal.

3. Place protective tape/wrap on the interior of the vehicle to prevent damage/scratches during repair.
   ① : Console armrest assembly
   ② : Console upper cover assembly
   ③ : Side of floor console
   ④ : Crash pad on the passenger side
   ⑤ : Front door scuff trim
4. Slide both the left and right front seats to the rearmost position and fully recline the seat backs.

5. Remove all 4 door weather strips (Driver door, passenger door, and both rear doors).

6. Remove the overhead console lamp assembly.

6.1 Open the sunglass case, then remove the 2 (A) mounting screws and slowly pull the overhead console lamp assembly away from the headliner.
6.2 Disconnect the connector (B) and completely remove the overhead console lamp assembly from the headliner.

7. Remove the sun visor and retainer (D) by loosening the 3 mounting screws (C).

**NOTE**

Do not remove the vanity lamp (E) from the headliner.

8. Use a small flathead screw driver (or equivalent) to remove the lens covers. Then remove the 2 inner mounting screws and slowly pull the room lamp assembly away from the headliner.
9. Disconnect the connector and remove the room lamp assembly.

10. Remove all assist handles by opening the caps and loosening the 2 mounting screws (I).

11. Remove both A-pillar trim covers by pulling them away from the pillar.

**CAUTION**

Be careful not to damage or scratch the interior trim. Use a trim removal tool to aide in removing the mounting clips.
12. Remove both center lower B-pillar trim covers.

**CAUTION**

Be careful not to damage the center lower B-pillar trim cover mounting clips.

13. Remove both center upper B-pillar trim covers.

**CAUTION**

Be careful not to damage the center upper B-pillar trim cover mounting clips.

14. Remove both upper C-pillar trim covers.

**CAUTION**

Be careful not to damage the C-pillar trim cover mounting clips.
15. Disconnect the main roof wiring connector (J) located inside of the driver’s front A-pillar trim, and then remove the 3 wiring holding clips (K).

16. With the help of an assistant, begin pulling the headliner assembly away from the roof panel starting from front to rear.

**CAUTION**

1) Be careful not to damage or scratch the following while pulling the headliner out of the vehicle:
- Interior trims
- Vanity lamp
- Wiring
- Hands-free mic

**NOTE**

Mounting clip locations for vehicles equipped with a panorama sunroof – 11 EA.
17. Remove the 2 vanity lamps (L), 1 hands-free mic (M) and their wiring from the old headliner, and then reinstall the removed parts into place on the new headliner. Attach a new thin sulation pad (N) to the new headliner assembly.

**NOTE**

Mounting clip locations for vehicles not equipped with a panorama sunroof – 3 EA.

**NOTE**

Use a glue gun to reinstall the wiring harness to the headliner assembly.

When reinstalling the wiring harness, make sure to align the end of the red wiring band with the edge of the driver’s side headliner as shown in the picture.
18. With the help of an assistant, slightly bend the 4 bendable portion of the new headliner assembly inward and maneuver the headliner assembly through the front passenger door at an angle.

**CAUTION**

1) Do not apply excessive force when bending the headliner assembly.
2) While maneuvering the headliner into the vehicle, be careful not to damage or scratch the interior trim.
19. Reinstall all the removed parts in reverse order of removal.

**NOTE**

Make sure that wiring is routed correctly in the run channels to avoid pinching/chafing when A-pillars and sun visors are reinstalled.

20. Confirm the following operations:
   - Vanity lamp
   - Map lamp
   - Room lamp
   - Sunroof open/close
   - Hands-free mic